

COMPLETE PACKAGING SOLUTIONS

COLBERT



PACKAGING
CORPORATION

Since 1959



YOUR COMPLETE SOURCE

Colbert Packaging is a full-service manufacturer of high-quality custom folding cartons, rigid paper boxes, pressure-sensitive roll labels, compliance packaging, award-winning paperboard specialty products, and more. With one of the most comprehensive and diverse packaging portfolios in the industry, Colbert is the complete source for quality products and services.

Custom Folding Cartons

Effectively communicate your brand, maximize shelf appeal in the retail aisle, and provide protection for your products with folding cartons from Colbert Packaging. Full customization is available for all folding cartons—incorporate curves, crisp colors, detailed graphics, die cuts and other distinctive features into any folding carton style.

Pharmaceutical Packaging

A cGMP compliant manufacturer, Colbert offers a complete line of packaging solutions for pharmaceutical companies seeking to replace nondescript amber medication bottles in an effort to promote compliance. All unit dose packages can be branded, manufactured with secure and sustainable materials, and ensure easy-to-follow drug regimens.

Pressure-Sensitive Roll Labels

For products sold in plastic containers, squeeze tubes, flexible packs, re-sealable packages, and disposable and convenience packages, Colbert Packaging prints pressure-sensitive roll labels containing brand identity and product information. Labels are available in various shapes and sizes, and with quick turnarounds, products get to market faster.



Product Information Inserts

Printed and folded paper inserts—available in various sizes and styles—can be included within any type of packaging. Most packaging solutions can be designed to include built-in windows, die cuts, zipper pockets, and other features suitable for inserts. Colbert also offers specialty products that combine folding cartons and product inserts.

Rigid Paper Boxes

Custom rigid paper boxes offer a high degree of sturdiness for protecting your product, maximum design space for branding your product, simplicity in their construction, and more. Colbert designs and manufactures rigid paper boxes, which may incorporate sustainable materials, in precisely the shape and size you need to accommodate your product.

Stock Boxes

Colbert's successful stock box program delivers quality, variety and convenience. Choose from over 450 packaging options, including Kraft and White Paperboard Cartons, Corrugated Mailers, Slotted Shipping Cartons, and Book Fold Cartons. With so many options available, most in stock and ready to ship, you're sure to find the precise style and size you need.



COMMITMENT TO SUSTAINABILITY

Colbert Packaging embraces its responsibility to be a wise steward of scarce natural resources and energy consumption by demonstrating its commitment to sustainability in all operations.

- Facilities have achieved SFI and FSC Chain of Custody Certification.
- Recipient of Illinois Department of Natural Resources' Sustainable Technology Award.
- Most folding cartons are made using sustainable and recyclable paperboard.
- Paper-based packaging can be recycled by anyone who has access to recycling programs.
- Colbert Packaging recycles, on average, 5,700 tons of paperboard scraps annually.
- All facilities are designed for energy-efficient, one-way movement through production.
- Continual investment in equipment that reduces energy use and streamlines operations.



The mark of responsible forestry



SFI-00939



COMMITMENT TO INNOVATION

Colbert Packaging is committed to growing alongside an evolving packaging industry by investing heavily in the research and development of new technologies, processes and ideas. The ability to think 'outside the box,' while meeting the requirements of manufacturers and retailers alike, has placed Colbert in the forefront of packaging innovation for more than 50 years.

Innovation at Colbert Packaging is perhaps most evident in its line of paperboard specialty products. This growing portfolio includes a dozen unique packaging solutions, many designed in direct response to a specific customer or industry requirement. Some are unique unit dose packages that promote patient compliance in the pharmaceutical industry. Others are

designed specifically for sustainability and product security. Still others offer unique combinations that solve marketing challenges – for example, combining products and inserts into one unit.

Many are patented.

Some are award-winning.

All are innovative.



AlertPak™

Unit dose patient compliance package designed to remind

Click-a-Dose®

Innovative package for effectively dispensing medication

BlisterGuard®

Environmentally friendly alternative to plastic clamshells

ComplyPak™

Unit dose package that offers patient compliance and convenience

BoxPocket®

Carton and sample packets integrated for cross-promotion

EnviroGuard™

Designer-friendly package that delivers security and sustainability

MedLock™

Child-resistant, senior-friendly and sustainable unit dose package

PharmaDial®

Unit dose package that promotes patient compliance

PharmaGuard™

A tear-resistant solution for various compliance packages

SecureOTC™

Unique all-in-one design reduces pilferage of OTC medications

Zip-Sert®

Carton and drug packaging insert in one easy-to-use unit



QUALITY PRODUCTS AND SERVICE

Product

Colbert Packaging has earned a solid reputation for excellence by producing only the highest quality packaging solutions. A company-wide commitment to delivering quality products is demonstrated in each step of the production process and throughout every operation. It is reflected in newer and well-maintained production equipment—some of the best available on the market—and a continued investment in new technologies. It can also be found in Colbert's strict cGMP policies and procedures, experienced personnel, and a best-in-class quality assurance program.

Service

Outstanding service is achieved by the people at Colbert Packaging who are thoroughly vested in understanding and supporting each customer's products, processes and requirements. It's a company-wide commitment to being responsive to customers, and providing prompt answers and accurate information. It's dependability and consistency, flexibility and accommodation. It's problem-solving, innovation and continuous improvement; design excellence, production quality and on-time delivery. Colbert Packaging's hallmark service is its commitment to you.



CAPABILITIES

Design-to-Delivery Services

- Offset and Flexographic Printing
- Stock Box Program
- Structural Design
- Full In-House Prepress
- Color Matching Kodak Proofing System
- Technical Sales Support
- In-House Sheeting
- Ink Blending and Matching
- Die Making and Die Cutting
- Gluing and Windowing
- Inspection and Quality Control
- Board Stocking Program
- Vendor-Managed Inventory (VMI) Program
- Warehousing, Just in Time Delivery
- Automatic RF-EAS Source Tagging
- Security Ink Solutions
- Braille Embossing

Diverse Product Portfolio

- Folding Cartons
- Rigid Paper Boxes
- Paperboard Specialty Products
- Compliance Packaging
- Blister Cards and Heat Seal Coatings
- Stock Box Program
- Orthodontic Model Boxes
- Music Folders
- Pressure-Sensitive Roll Labels
- Product Inserts and Outserts
- Brand and Product Security

Customers in Various Industries

- Pharmaceutical and Medical Device
- Healthcare and Nutraceuticals
- Personal Care and Cosmetics
- Automotive and Hardware
- Chemical and Household
- Consumer Electronics
- Food and Confectionary
- Office Supplies
- Recreational

THE COLBERT STORY

Colbert Packaging Corporation was founded in 1959 when the late Charles Colbert purchased the property and assets of Kroeck Paper Box, a Chicago company founded in 1892. Rigid paper boxes and folding cartons were manufactured at the company's original location, 1701 W. Superior Street in Chicago, until Colbert Packaging's acquisition of Franklin Folding Box Company in 1969, at which time folding carton operations were moved to Melrose Park, Illinois.

In 1986, corporate headquarters and folding carton operations were moved into a custom-designed 96,000 square foot building in Lake Forest, Illinois. This facility remains home to Colbert Packaging headquarters today. In 1998, a separate 45,000 square foot flexographic printing facility and an 18,000 square foot warehouse were also established in Lake Forest, and the company began producing flexographic packaging, pressure-sensitive roll labels and specialty products. In 2000, an 89,000 square foot warehouse was added in South Bend, Indiana.

Colbert Packaging then acquired, in 2004, the property and assets of Barger Packaging, including its 109,000 square foot manufacturing facility in Elkhart, Indiana. Founded in 1887 by J.H. Barger, Barger Packaging staked its claim as Elkhart's oldest manufacturer. Coincidentally, the city of Elkhart was once home to Colbert patriarch, Charles Colbert, and it was also in Elkhart where, in 1921, Colbert's father founded American Coating Mills, which became one of the country's largest producers of folding cartons and carton board before being acquired in 1947.

In 2009, Colbert again expanded its operations through the acquisition of two Midwest carton manufacturers. It acquired the customer accounts and inventory of Crown Paper Box, an Indianapolis manufacturer founded in 1946. It also acquired all property and assets of Dayton Carton, founded in 1974, and rebranded the 33,500 square foot Louisville, Kentucky, facility as one of its own. With this acquisition, Colbert added offset manufacturing capacity and expanded its portfolio to include one of the industry's most extensive stock box programs. In response to continued growth in the region, a 30,000 square foot warehouse was added in Louisville in 2011.

Now, more than five decades after the Colbert story began, Colbert Packaging remains a family-owned business with four manufacturing facilities, over 300 employees, and a solid reputation for packaging innovation, sustained growth, and quality products and services.



Corporate Headquarters

Colbert Packaging Corporation
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Other Locations

Colbert Flexographic Packaging
Lake Forest, Illinois

Colbert Packaging Corporation
Elkhart, Indiana

Colbert Packaging Corporation
Louisville, Kentucky

Colbert Warehousing Services
South Bend, Indiana

www.colbertpkg.com

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